



# POWERED AIRE INC.

www.poweredaire.com

## *mini-power*<sup>™</sup> INSTALLATION INSTRUCTIONS

**\*Trained and experienced mechanic / electrician required**

**Visible or Concealed Damage:**

Claims should be made immediately to the transportation company. Do not delay filing a claim. Powered Aire will not be liable for damage claims submitted late.

**Unpacking:**

Carefully remove enough of crate to expose inlet screws. Remove Phillips head screws holding intake screen in place. Remove screen and filters (if provided), save screws. Use 3/8" socket and extension to remove four lag bolts mounting unit to skid. Unit is now ready for removal.

**Electrical Installation:**

Units must be field wired in accordance with all local National Electric Codes, including wire size and materials. Units can accept 1/2" conduit by punching out knockouts on top or either side of unit. Wires from conduit are to be ran to junction box inside of unit.

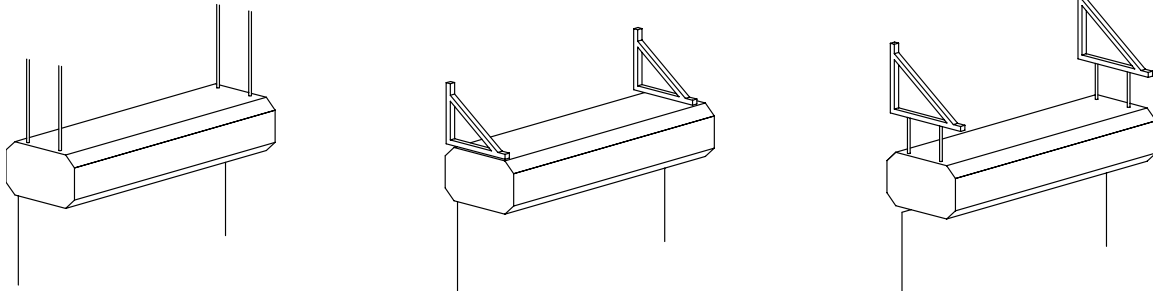
**Mounting Note:**

For every one inch the bottom of the aire curtain is mounted above the door header, the back side of aire curtain should be moved away from the wall 1/2 inch.

**Mounting Option 1:**

Top mount – Unit has four 3/8 – 16 threaded inserts for installing one end of threaded rods. The other ends of the threaded rods can be attached to the ceiling. Threaded rod should not extend more than 3/4 inch into air curtain.

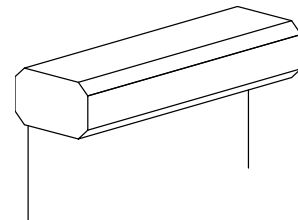
Threaded rods and angle brackets provided by others.



Note: All hardware and brackets must be of sufficient strength to safely support air curtain.

**Mounting Option 2:**

Wall mount – Back side of air curtain has 4 mounting holes capable of accepting four 3/8 mounting bolts or lags, with washers (use these holes only for mounting). Mark and pre-drill mounting surface accurately. A long extension and ratchet will negate the need to remove the motor/blower plate when installing. Mounting bolts or lags of sufficient size and strength should be installed and tightened through the four slots in motor/blower plate. If motor/blower plate has to be removed, the junction box inside the unit must be removed along with any electrical switches that may be in the way. Remove 7/16 whizlock nuts holding plate in place, and slide plate out, rotating top portion of plate so it comes out first. Remember when installing plate to put bottom of plate in first and push and rotate top in last.



**Mounting Option 3:**

Wall mount, extension brackets – Extension brackets bolt on to the back of the unit, utilizing the 4 original mounting holes, and allowing for external mounting of unit to wall. Brackets have elongated mounting slots that extend the mounting width by 2 1/2 to 3 1/2 inches.

